

## DECOILING LINES



	LINE 1	LINE 2	LINE 3
Thickness	3 mm - 25 mm	0,6 mm - 6 mm	5 mm - 20 mm
Coils width	1000 mm - 2540 mm	1000 mm - 2130 mm	1000 mm - 2130 mm
Plates length	500 mm - 14.5 m	500 mm - 14.5 m	500 mm - 14.5 m
Edge trimming	--	Maximum width reduction 120 mm from the starting coil	--
Marking	Paint or punch marking	Paint or punch marking	Paint or punch marking
Coils feeding	Automatic feeding with 4 coils	Automatic feeding with 4 coils	Automatic feeding with 4 coils
Coils strapping	Automatic strapping	Automatic strapping	Automatic strapping
Brushing section and scale vacuuming	In-line	In-line	In-line
Bundles strapping	Automatic strapping	Automatic strapping	Automatic strapping
Bundles packing	Automatic packing	Automatic packing	Automatic packing
Length tolerance	According to EN 10051 (special tolerances available upon request)	According to EN 10051 (special tolerances available upon request)	According to EN 10051 (special tolerances available upon request)