

## IN-LINE EDGE TRIMMING FOR STEEL SHEETS UP TO 6mm THICKNESS

The Sidastico 2130mm decoiler is equipped with an in-line edge trimming section which, during the levelling process, allows:

- to produce plates with trimmed edges from coils with mill edges
- to narrow the width of the sheets up to 70mm from the actual original width of the coil

The Sidastico in-line edge trimming service is:

- available on demand and only for coils up to 6mm thickness and 2130mm width
- subject to surcharges related to the cost of processing and to the percentage of cut-off material
- subject to minimum ordered tonnage due to the cost of the set-up of the trimming section



The edge trimming process invariably narrows the width of the sheets, with a reduction ratio that averages 6 times the thickness of the processed coil. For instance, starting from a coil with a nominal size of 3x1500mm, the edge trimming process will produce sheets with a minimum guaranteed width of 3x1482mm. The actual reduction ratio varies with thickness, therefore please always check with your Sidastico Sales Manager for more precise information about the final guaranteed width of edge-trimmed plates, the minimum tonnage requested for ordering edge trimmed plates and for the additional cost for such processing.

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